

CUSTOM® Vinyl PSA is recommended for use as a bonding adhesive for the below product:

Hartex® FiberLock® 32

<https://commercial-carpetcushion.com/carpet-cushion/hartex-fiberlock-32>

Material Weight: 32 oz./sq. yd.

Density: 8.5 lbs./cu. ft.

Thickness: 0.313"

Product Dimensions: 6' x 60' (40 SY)

Color: Gray

Tensile Strength 234.2 lbs.

Traffic Class: Extra Heavy Duty

FHA Class 2

Material Content 100% Pre-Consumer Synthetic

Fiber – Needle-punched and Thermal Bonded

Indoor Air Quality CRI Green Label Plus-certified

<https://commercial-carpetcushion.com/document/load/hartex-32-fiberlock-specs.pdf>

Installation:

- Use for pad installation to substrate as underlayment.
- Install with wet set method only (place into wet adhesive).
- Trowel recommendations:
 - Porous and Non-Porous Substrate 1/16" x 1/16" x 1/16" square notch.
- Do Not use for heavy point or dynamic rolling load installation areas.
- Install above product per Flooring manufacture's technical data sheet instructions.
- Install adhesive per CUSTOM® Vinyl PSA technical data sheet instructions.

Notes:

Conduct ASTM F3311 Mat Bond test as needed.

Reference CRI 104 Carpet Installation Standard for Commercial Carpet (padding thickness limitations).

<https://carpet-rug.org/resources/installation-standards/>

Adhesive Options:

- **Vinyl PSA Pressure Sensitive Adhesive** (advanced pressure sensitive adhesive, solvent and glycol free, high moisture and pH resistance). <https://www.custombuildingproducts.com/TDS/TDS-361.pdf>

Patching Compound Options:

- **Silk™ Patching & Finishing Compound** (ASTM C109 / ASTM F710 compressive strength requirements). <https://www.custombuildingproducts.com/TDS/TDS244.pdf>
- **Tech Patch-MP Multipurpose Rapid Setting Skim Coat & Floor Patch** (ASTM C109 / ASTM F710 compressive strength requirements). <https://www.custombuildingproducts.com/TDS/TDS326.pdf>

*Refer to Product Technical Data Sheet for complete installation instructions, requirements and product limitations.

