AcrylPro® Professional Tile Adhesive

1 Product Name
AcrylPro® Professional Tile Adhesive

2 Manufacturer
Custom Building Products
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3 Product Description
AcrylPro® Professional Ceramic Tile Adhesive is a professional formula adhesive with high bond strengths. Ideal for small format ceramic, mosaic, porcelain and most gauged stone tile on walls or floors, AcrylPro may be used in areas with intermittent water exposure such as tub surrounds and shower walls. Recommended for tile up to 8" (20 cm) on any side. Can be used with tile up to 15" (38 cm) on any side but dry time significantly increases. For tile with any side greater than 15" (38.1 cm), CUSTOM recommends using a polymer modified cement mortar specifically designed for setting large format tile. Call Technical Services at 800-272-8786 for more information.

Key Features
- For standard wall and floor tile installations
- Just spread and set
- Ideal for small format tile
- Sets porcelain, ceramic and stone

Suitable Tile Types
Vitreous, semivitreous or nonvitreous tile: ceramic impervious porcelain, mosaic, quarry tile, slate and natural stone.

Suitable Substrates
- Concrete, mortar beds, masonry, Portland cement plaster
  - WonderBoard® Lite, cement backerboards
- Exterior Grade Plywood (EGP) interior residential and light commercial dry areas
- Gypsum wallboard (interior dry areas)
- Existing ceramic tile
- Fully-bonded sheet vinyl flooring
- Plastic laminates
- Cutback adhesive (see preparation instructions)

Composition of Product
Proprietary blend of acrylic copolymers, calcium carbonate and inorganic materials.

Benefits of Product in the Installation
- High bond strengths for 8" x 8" (20.3 cm x 20.3 cm) floor tile
- Meets ANSI A136.1, Type 1 requirements for intermittent water exposure

Limitations to the Product
- Recommended floor tile size: 8" (20 cm) or less on all sides.
- If dry time is a concern due to tile size or other limitations noted, use a traditional polymer modified thinset mortar instead.
- Do not bond directly to hardwood, Luan plywood, particle board, parquet, cushion or sponge-back vinyl flooring, metal, fiberglass, plastic or OSB panels.
- When setting moisture sensitive natural stone, cement or agglomerate tile, check with Custom Technical Services; use EBM-Lite™ Epoxy Bonding Mortar 100% Solids or CEG-Lite™ 100% Solids Commercial Epoxy Grout.
- When installing ceramic plank tile greater than 15" (38.1 cm) long, use a cement mortar designed for large format tile.
- Do not use over non-porous surfaces such as waterproofing membranes, coated tile backer board and vinyl flooring.
- Do not use to install resin-backed marble of stone; use EBM-Lite™ Epoxy Bonding Mortar 100% Solids or CEG-Lite™ 100% Solids Commercial Epoxy Grout.
- Recommended for interior use only. Do not use for steam rooms, shower floors or underwater. For those installations, use CUSTOM® Polymer-Modified Mortar Systems.
- Not for use over radiant heat systems.
- Installation dry time varies depending on tile size and density, substrate porosity and ambient conditions.
- Do not use to install fixtures, ungauged natural stone, gauged stone thicker than 3/8" (9.5 mm), transparent glass tile, translucent stone, Saltillo pavers or lug back tile on floors.

Packaging
- 1 qt (0.95 L) pail
- 1 gal (3.78 L) pail
- 3.5 gal (13.25 L) pail
- Canada: 1 qt (0.95 L), 6.5 lb (2.9 kg) pail
- Color: White

Published Date: 9/23/2020
4 Technical Data

Applicable Standards

American National Standards Institute (ANSI) ANSI A108.4 and A136.1, Type 1 American National Standards for the Installation of Ceramic Tile

Tile Council of North America (TCNA) TCNA Handbook for Ceramic Tile Installation, TCNA Method EJ171

Technical Chart

<table>
<thead>
<tr>
<th>Property</th>
<th>Test Method</th>
<th>Requirement</th>
<th>Typical Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open Time</td>
<td></td>
<td>75 Minutes</td>
<td></td>
</tr>
<tr>
<td>Adjustment Time</td>
<td></td>
<td>45 Minutes</td>
<td></td>
</tr>
<tr>
<td>Freeze-Thaw Stability</td>
<td></td>
<td>Stable</td>
<td></td>
</tr>
<tr>
<td>Shear Bond Strength</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>7 Day Dry</td>
<td>A136.1 Section 6.2.3.1</td>
<td>&gt; 50 psi</td>
<td>Pass</td>
</tr>
<tr>
<td>28 Day Dry</td>
<td>A136.1 Section 6.2.3.3</td>
<td>&gt; 50 psi</td>
<td>Pass</td>
</tr>
<tr>
<td>Type I After Water Immersion</td>
<td>A136.1 Section 6.2.3.2</td>
<td>&gt; 50 psi</td>
<td>Meets</td>
</tr>
<tr>
<td>Heat Resistance</td>
<td>A136.1 Section 6.2.3.5</td>
<td>&gt; 10 lbs. per tile</td>
<td>Pass</td>
</tr>
<tr>
<td>Impact Resistance</td>
<td>A136.1 Section 6.2.3.6</td>
<td>Tile Remain Bonded</td>
<td>Pass</td>
</tr>
<tr>
<td>Staining</td>
<td>A136.1 Section 6.3</td>
<td>&lt; 70% Penetration</td>
<td>Pass</td>
</tr>
<tr>
<td>Resistance to Mold Growth</td>
<td>A136.1 Section 6.4</td>
<td>No Growth</td>
<td>Pass</td>
</tr>
</tbody>
</table>

Environmental Consideration

Custom® Building Products is committed to environmental responsibility in both products produced and in manufacturing practices. Use of this product can contribute towards LEED® v3 certification:

- Up to 2 points towards MR Credit 5, Regional Materials
- Up to 1 point towards IEQ Credit 4.1, Low-Emitting Materials – Adhesives & Sealants

5 Instructions

General Surface Prep

USE CHEMICAL-RESISTANT GLOVES, such as nitrile, when handling product.
Bonding to Cutback Adhesive

Adhesive layers must be removed, as they reduce mortar bond strength to cement surfaces. Use extreme caution; adhesives may contain asbestos fibers. Do not sand or grind adhesive residue, as harmful dust may result. Never use adhesive removers or solvents, as they soften the adhesive and may cause it to penetrate into the concrete. Adhesive residue must be wet-scraped to the finished surface of the concrete, leaving only the transparent staining from the glue. To determine bond strength, do a test bond area before starting. Refer to the RFCI Pamphlet, "Recommended Work Practices for Removal of Resilient Floor Coverings", for further information.

Movement Joint Placement

Construction, contraction, expansion and isolation joints as described in ANSI A108.01, should never be bridged with setting material. They must be brought through the tile work and filled with an appropriate elastomeric sealant. Contact Custom® Building Products for the proper treatment of control or saw cut joints. Refer to TCNA F125, F125A and TCNA EJ171.

Mixing Procedures

Product is Ready-to-Use. Reseal remaining product in original container for future use.

Application of Product

INSTALLATION TO CONFORM TO ANSI A108.4. Use a properly-sized notch trowel to ensure proper coverage under tiles. Using flat side of trowel, apply skim coat of adhesive with appropriate size trowel. Apply additional adhesive with notch side of trowel held at a 45° angle to the surface, combing in one direction. Press tile firmly into place in a perpendicular motion across ridges, moving back and forth. Perpendicular pressing flattens ridges and closes valleys allowing maximum coverage. With some tile, back-buttering is advisable. Adjust tile promptly and beat in with a beating block and rubber mallet. Periodically pull up a tile and check the back to ensure complete coverage with the adhesive. Do not apply more adhesive than can be covered with tile in 30 minutes. If adhesive starts to skin over (not sticky), retrowel before setting tile. Do not apply more adhesive than is necessary to achieve a sufficient bond.

Curing of Product

Minimum dry time for 8” x 8” (20.3 cm x 20.3 cm) tile is 24-72 hours before applying grout. Dry time will be extended if using larger tiles, bonding to non-porous surfaces, in high humidity, or if temperature is below 60 degrees F (15 degrees C). Do NOT apply excess adhesive.

Cleaning of equipment

Remove fresh adhesive from tile surfaces with a damp cloth. Clean tools in warm soapy water.

Storage

Store in a cool, dry area.

Health Precautions

This product contains petroleum distillates. Avoid eye contact or prolonged contact with skin. If ingested, do not induce vomiting; call a physician immediately. Use with adequate ventilation.

Conformance to Building Codes

Installation must comply with the requirements of all applicable local, state and federal code jurisdictions.
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Coverage

SQUARE FOOT COVERAGE PER GALLON (SQUARE METER PER 3.78 L)

<table>
<thead>
<tr>
<th>Trowel Size</th>
<th>Min Coverage</th>
<th>Max Coverage</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/16&quot; x 5/32&quot; (5 x 4 mm) V-notch for tile up to 6&quot; (15 cm) on any one side</td>
<td>40 sq. ft. (3.7 m²)</td>
<td>60 sq. ft. (5.6 m²)</td>
</tr>
<tr>
<td>1/4&quot; x 1/4&quot; x 1/4&quot; (6 x 6 x 6 mm) sq. notch for tiles up to 12&quot; (30 cm) on any one side</td>
<td>15 sq. ft. (1.4 m²)</td>
<td>25 sq. ft. (2.3 m²)</td>
</tr>
<tr>
<td>1/4&quot; x 3/8&quot; x 1/4&quot; (6 x 9 x 6 mm) sq. notch for tiles up to 15&quot; (38 cm) on any one side</td>
<td>10 sq. ft. (.93 m²)</td>
<td>14 sq. ft. (1.4 m²)</td>
</tr>
</tbody>
</table>

Recommended minimum coverage (80% for dry areas and 95% for wet areas). Back buttering may be necessary. For any tile with the longest side 15" +, use a medium bed mortar from CUSTOM designed for large format and heavy tile.

Chart for estimating purposes. Coverage may vary based on installation practices and jobsite conditions. For more tile and joint sizes, use the material calculator at CustomBuildingProducts.com or contact CUSTOM Technical Services at (800) 282-8786.